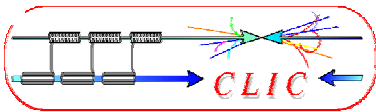


## CTF3 WP1

Combiner Ring (CR), Transfer Line (TL1) to CR and Transfer Line (TL2) with bunch compressor to CLIC EXperimental Area (CLEX)

- motivations
- design considerations
- description of (sub)work-packages
- boundary conditions

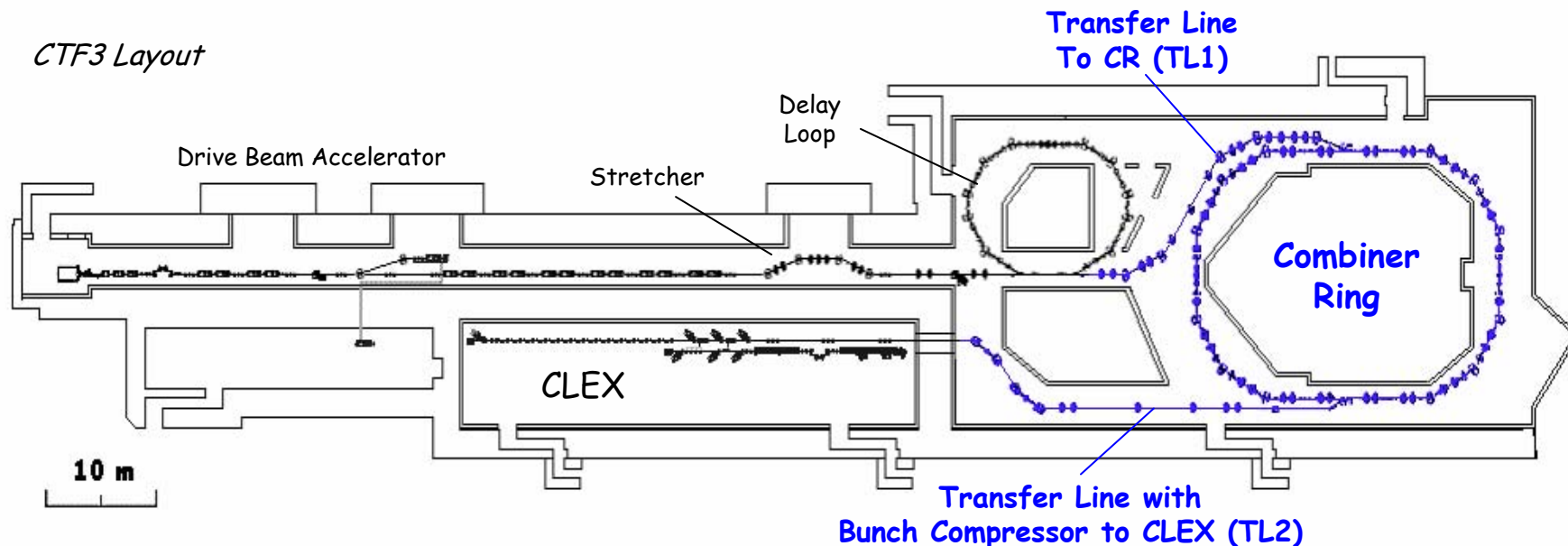


# MOTIVATIONS



The ILC-TRC\* report listed the "validation of the drive beam generation with a fully loaded linac" as an **R1 R&D issue** for the CLIC study.

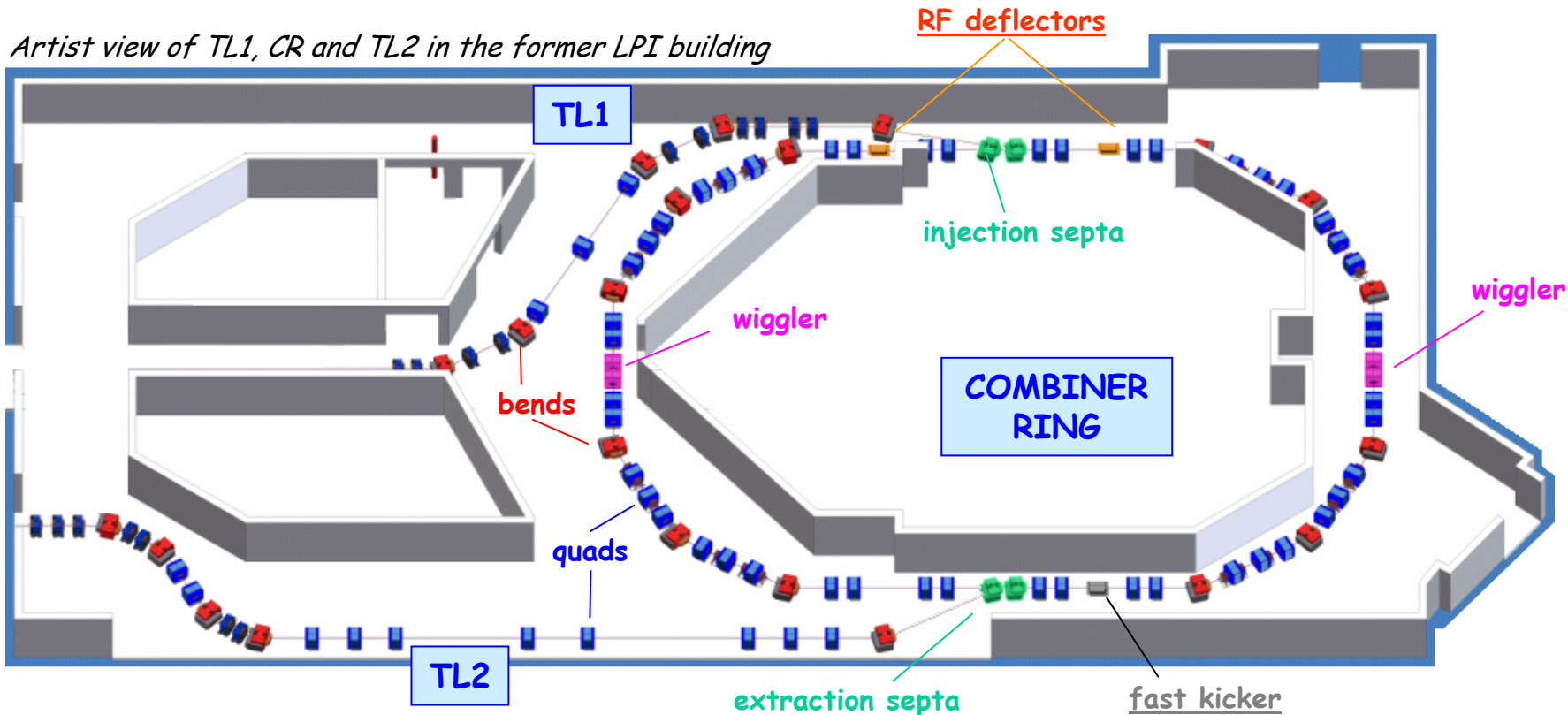
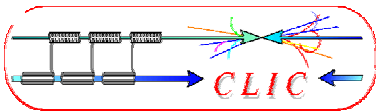
\*International Linear Collider - Technical Review Committee



- **TL1** transports the drive beam from the Delay Loop to the CR, **preserving its time structure**.
- The **CR** is used to increase the drive beam peak current from **7 A** to **35 A** and to obtain the required bunch spacing ( **bunch combination process with RF deflectors** ).
- **TL2** transports the drive beam to the CLEX area. It also **compresses the drive beam bunches**, for optimum 30 GHz RF power generation.

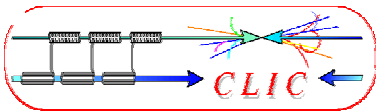


# DESIGN CONSIDERATIONS



Main requirements: preservation and control of beam time structure, bunch length and energy spread, transverse beam stability.

- The total length is about 170 m (40 m + 84 m + 45 m)
- The nominal beam momentum is 150 MeV/c. The hardware must be compatible with a maximum beam momentum of 300 MeV/c.
- The maximum pulse repetition rate is 50 Hz.



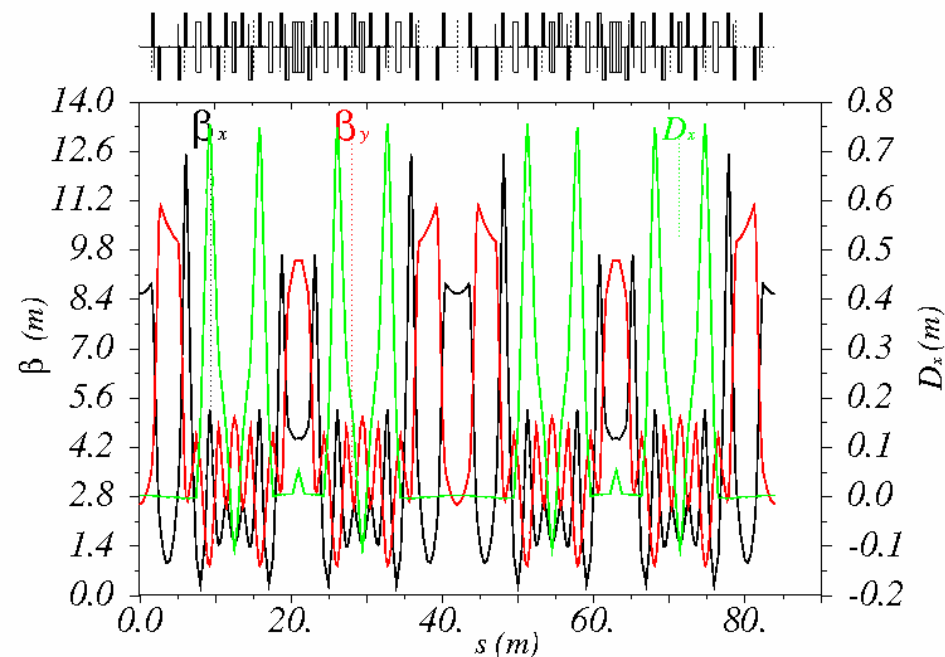
A reference optics layout exists from INFN-LNF.

- The CR optics can be considered as final. Small changes could be needed depending on the final choice of quadrupoles.
- The design of TL1 and TL2 satisfies the basic beam dynamics requirements. Some further optimisation would be needed to optimize cost and operational aspects.

Preliminary resource estimate: 1 m·y

Requirements:

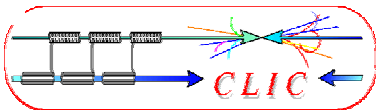
- Both TL1 and CR must be achromatic and **isochronous**.
- TL2 must be achromatic and provide **bunch compression**.



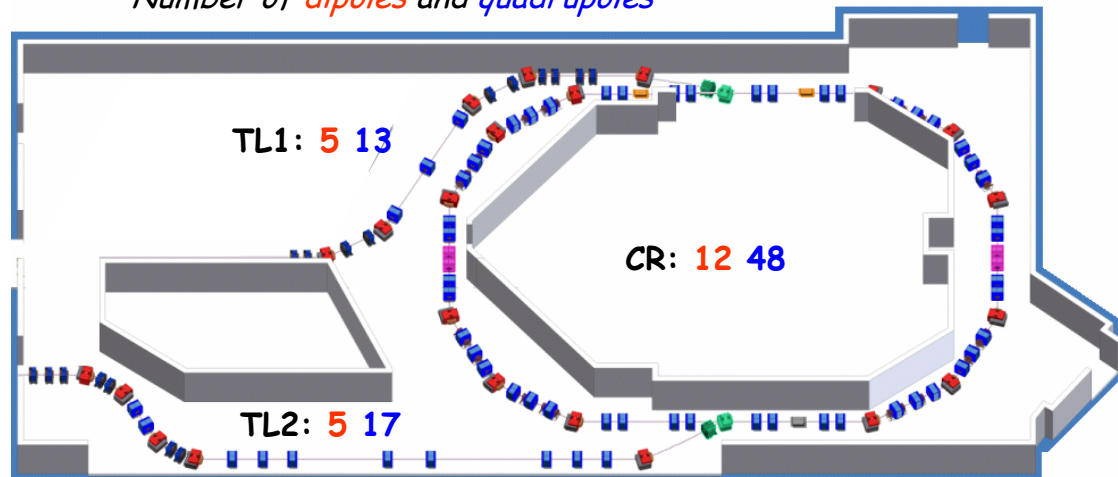
CR optical functions (C. Biscari, INFN-LNF)



# WP 1.2 - MAGNETS



Number of *dipoles* and *quadrupoles*



## TOTAL NEEDED

22 bending magnets  $\int B dl \leq 0.5 \text{ T} \cdot \text{m}$

78 quadrupoles  $\int G dl \leq 1.5 \text{ T}$

24 sextupoles

4 septa

2 wigglers

32 correctors

## AVAILABLE

16 bending magnets

46 quadrupoles

## TO BE BUILT

6 bending magnets

32 quadrupoles\*

24 sextupoles\*

4 septa

2 wigglers\*

32 correctors\*

\* A design exists



16 bending magnets



36



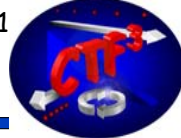
6



4

46 quadrupoles

Preliminary resource estimate: 1.85 MCHF, 4 m.y



## WP 1.3 - VACUUM SYSTEM

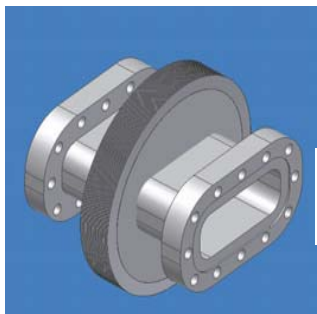
### Vacuum chamber elements and pumps.

- The vacuum chamber components must have a **minimum impedance contribution**.
- Aluminum alloy used whenever possible to minimize resistive wall effect.
- A vacuum level below  $10^{-8}$  mbar required in the CR.
- Typical cross sections: 100mm x 40mm (dispersive sections) and 40mm x 40mm

A large part of the equipment design made by INFN-LNF for Stretcher & DL can be used. Detailed design work is required.

Preliminary resource estimate: 0.7 MCHF, 2 m<sup>3</sup>y

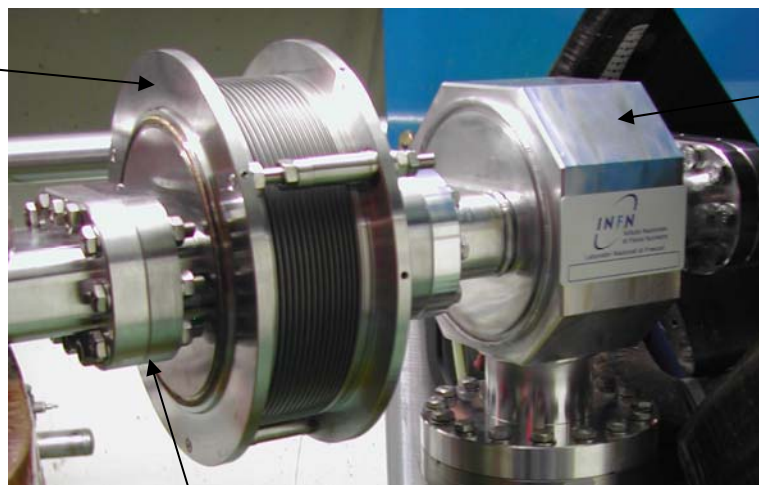
### INFN-LNF VACUUM EQUIPMENT



RF shielded  
bellow

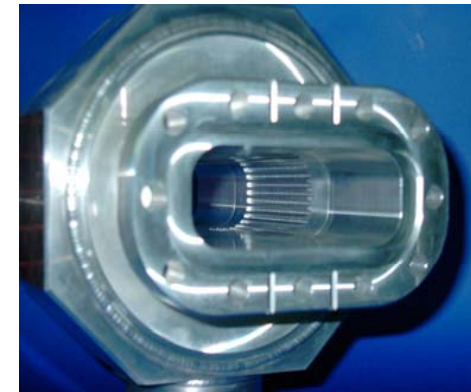
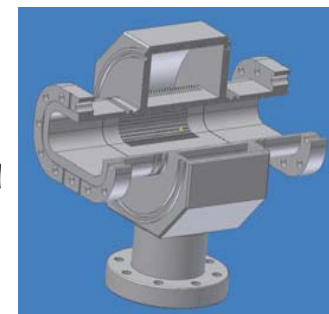


### Equipment installed in CTF3



Special gasket profile  
for RF contact

Shielded  
pumping  
port



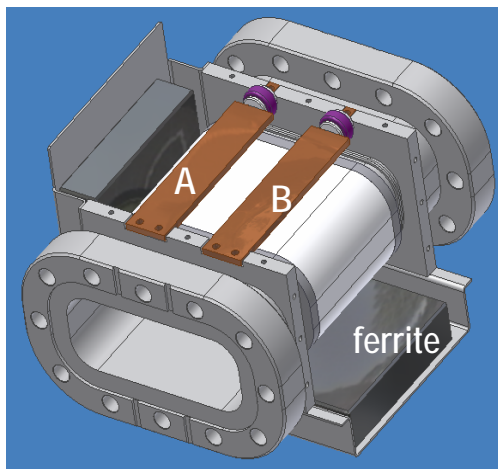


# WP 1.4 - BEAM DIAGNOSTICS

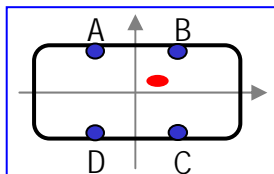
## Beam position and profile measurements.

- Need about 32 beam position monitors.
- The INFN-LNF design of the stretcher and delay loop BPMs could be used without modifications.
- Several vacuum ports for synchrotron light, with optical lines to CCD cameras, are foreseen.

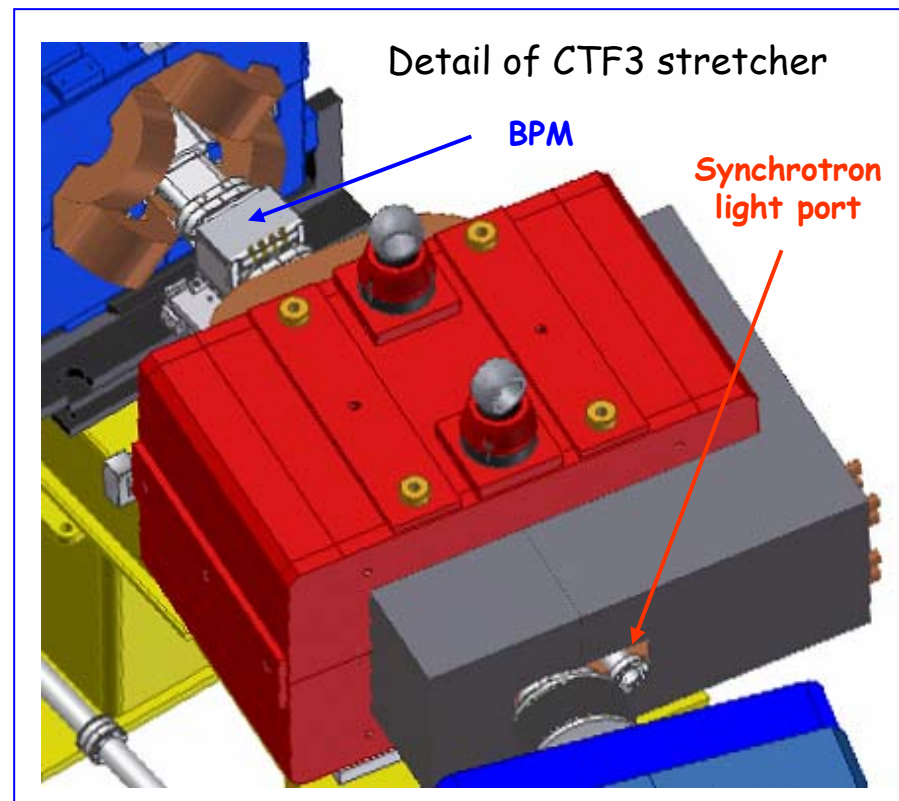
Preliminary resource estimate: 0.53 MCHF, 1 m $\cdot$ y

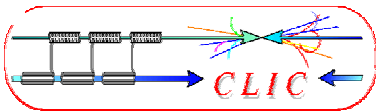


INFN-LNF  
Beam Position  
Monitor

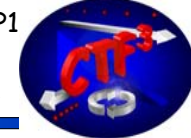


BPM during test





# WP 1.5 - POWER SUPPLIES



## Power converters for all magnets.

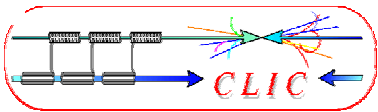
- Quadrupoles in TL1 and TL2 **powered independently** for maximum flexibility.
- Large number of quad families in CR, for flexibility and low power converters.
- Several power supplies are available from LPI (for instance, CR bends)

Preliminary resource estimate: 1.16 MCHF, 1.8 m·y

## NEEDED POWER SUPPLIES

General type	N	used for	$I_{MAX}$	$V_{MAX}$	$P_{MAX}$
Small	64	Correctors	10 A	4 V	0.04 kW
Medium	60	Quads, sexts, wigglers, bends	300 A	70 V	6 kW
Special	2	Septa	1500 A	20 V	30 kW
	1	Bends CR	320 A	140 V	45 kW
	2	Bends TL	340 A	60 V	20 kW





## WP 1.6 - TECHNICAL SERVICES AND INSTALLATION

Cabling, water-cooling, alignment, air conditioning.

Preliminary resource estimate: 1.05 MCHF, 2 m·y

## WP 1.7 - CONTROL SYSTEM

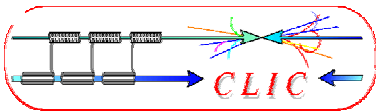
Control system for the Combiner Ring and related software.

- The system has to be compatible with the existing controls infrastructure.

Preliminary resource estimate: 0.1 MCHF, 1 m·y



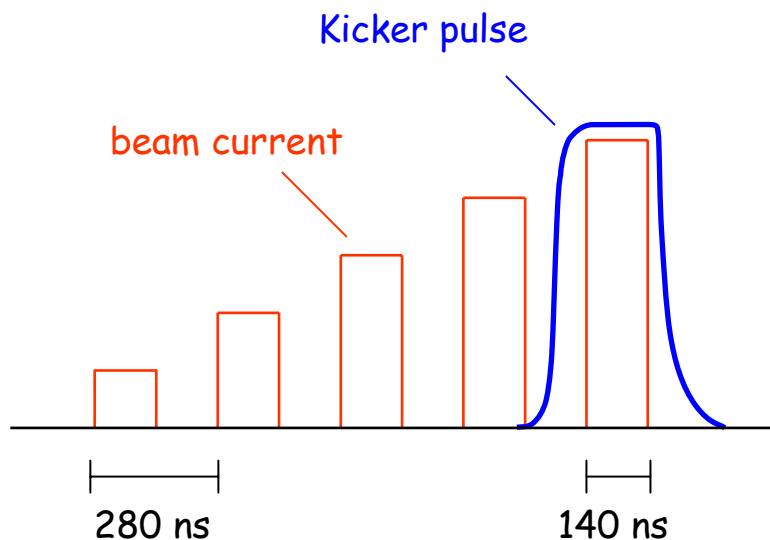
## WP 1.8 - FAST KICKER



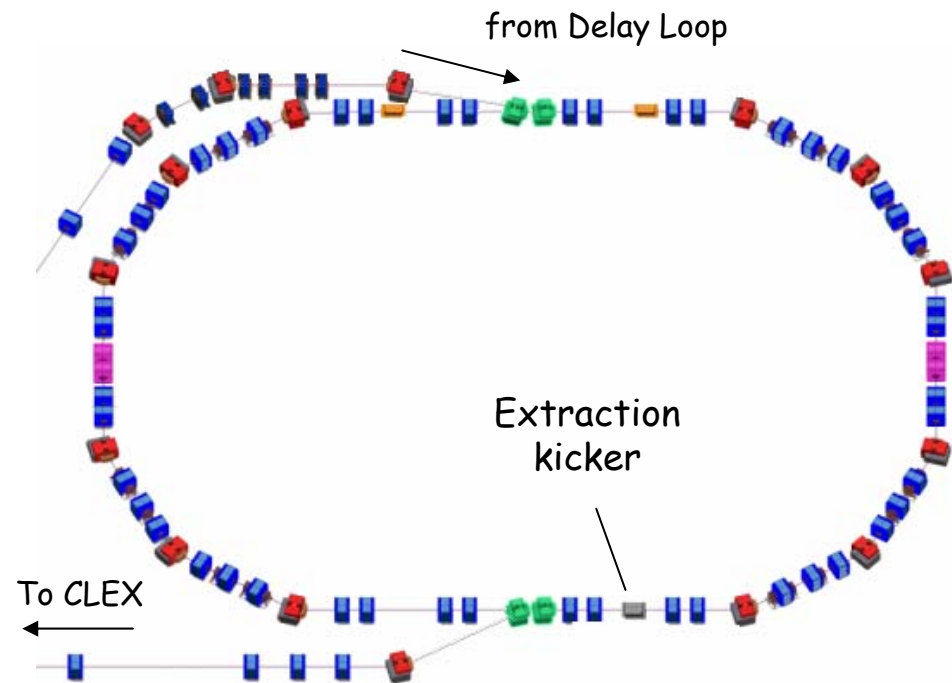
Fast extraction kicker system for the CR with high voltage pulser.

- Rise time below 100 ns, flat top of about 200 ns.
- Repetition rate up to 50 Hz.
- Required kick angle about 5 mrad (for a max beam momentum of 300 MeV/c).
- Special attention has to be given to the impedance seen by the beam

Preliminary resource estimate: 0.24 MCHF, 1 m·y



Evolution of beam current circulating in the ring over 5 turns & kicker pulse





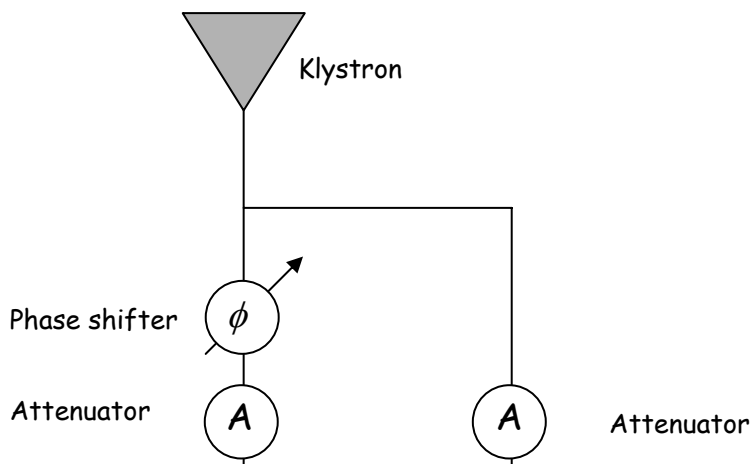
# WP 1.9 - RF DISTRIBUTION SYSTEM

Complete waveguide system for both RF deflectors of the CR.

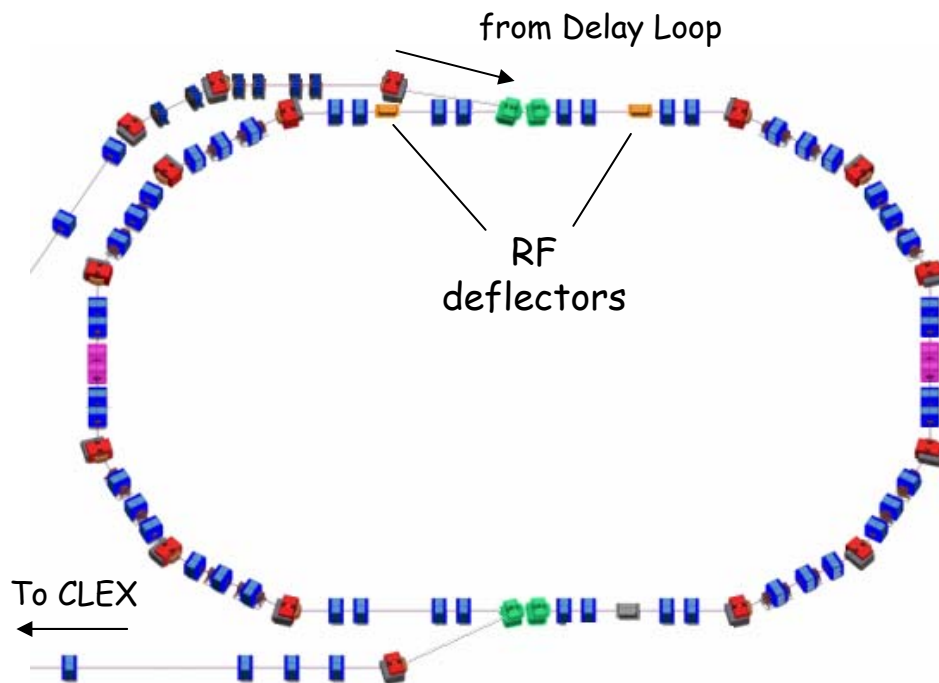
- Frequency 3 GHz
- Power in the 10 MW range
- The klystron is located in a gallery at ~ 30 m from the deflectors, which are ~ 10 m apart
- The waveguide system includes power splitters, attenuators and phase shifters.

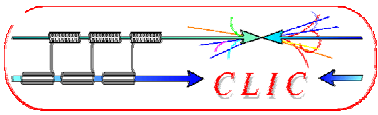
Preliminary resource estimate: 0.1 MCHF, 0.2 m<sup>2</sup>y

Schematic RF network



RF deflectors (INFN-LNF) installed during the Preliminary Phase





# BOUNDARY CONDITIONS

## Schedule:

TL1, CR must be ready for installation at the **end of 2005**  
TL2 must be ready in **2006**

## Resource estimate: (very preliminary)

A total of **5.7 MCHF** and **14 m·y** assuming reuse of various LPI equipment

## What is available for re-use

- Reference optics design
- Vacuum system elements and BPM design
- Magnets: 16 dipoles, 46 quadrupoles
- Several power supplies
- Part of general infrastructure
- RF deflectors & 3 GHz Klystron